FOR CAPD REFERENCE

ALWAYS PRINT ON CENTER OF THE BOX
FONT: ARIAL

Republic of the Philippines
Department of National Defense
GOVERNMENT ARSENAL
30" CTGS

GA 556100
LOT CAPD A-17-01

Manufactured for the Armed Forces of the Philippines

AMMUNITION CODING,
LOT NUMBER & DATA MATRIX
TO BE PRINTED BY THE
GA PACKAGING MACHINE

NOTE: AMMUNITION CODING AND LOT NUMBER FOR SAMPLE PURPOSES ONLY.

<table>
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<tr>
<th>DRAWN</th>
<th>J. C. CABANILLA</th>
<th>Date: JULY 19, 2017</th>
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<td>DESIGNED</td>
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<td>CHECKED</td>
<td>ENR. AND RAYCO</td>
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<td>Recommend Approval</td>
<td>ENGR. JEANETH ESPINOSA OVERSEER, RDO</td>
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<tr>
<td>Approved by</td>
<td>JONATHAN C. MARTIR DIRECTOR</td>
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Republic Of The Philippines
Department of National Defense
GOVERNMENT ARSENAL
Camp General Antonio Luna
La Mao, Limay, Bataan

Scale: MM
Dimension: MM
Dwg. No. CBAP100-16-01
Shl. No. 2 Of 2
NOTES:
1. MOISTURE CONTENT OF CARTON MUST NOT BE MORE THAN 4%.
2. WORRIICATION MUST BE FREE FROM SURFACE LUMPS, CURLS, INDETERMINATE, WRINKLES, CRINKLES, BUBBLES, BLOWS, Split DOTS, STAINS, SPOTTING, INDICATIONS OF INCOMPLETE IMPRESSIONS WHICH MAY AFFECT ADHERENCE ITS GUSSET.
3. MARKINGS MUST BE BLACK AND MACHINE PRINTED AND MUST BE COMPLETE, LEGIBLE AND CORRECT.
4. SUPPLIED CARTON NO. ODB31-54.
5. THE SEPARATOR SHOULD FIT SNUGLY INTO THE COMB.
6. THE COMB SHOULD BE THE SEPARATOR MUST BE HANDLED IN THE WAYS DESCRIBED IN THE CARTON BOX AND SHOULDER SHOULDERED.
7. LENGTHS OF COMB TO FIT SNUGLY WITH LENGTH OF THE CARTON DESIGN.
8. WIDTHS AND HEIGHTS TO FIT SNUGLY WITH WIDTHS OF THE CARTON.
9. Y-OUT OF SEPARATOR TO FIT SNUGLY WITH THICKNESS OF THE COMB.

DEVELOPMENT OF CARTON

MATERIAL:
A. CLASS: SURFACE PAPER: GRAY SCOUNDRAE CARTON DESIGN 3 FL.
B. COLOR: INK:
C. THICKNESS: 0.35 mm.
D. THICKNESS VARIATION: 0.05 mm MAX.

GEN. SPECIFICATION & ACCEPTANCE PROCEDURES
UNLESS OTHERWISE SPECIFIED IN THIS DRAWING PROVISION OF TECHNICAL
E. BUILD IN NO. 87 DATES 14 DECEMBER 2020 SHALL APPLY.

MODIFICATION DATE
WAS 74 NOW 78
JAN 20, 2019

SEPARATOR

MATERIAL:
A. CLASS: SURFACE FINISH: POLYCOAT, SOLID
B. COLOR: BOTH SIDES WHITE
C. THICKNESS: 0.6 mm.
D. THICKNESS VARIATION: 0.05 mm MAX.

COMB

MATERIAL:
A. CLASS: SURFACE FINISH: POLYCOAT, SOLID
B. COLOR: BOTH SIDES WHITE
C. THICKNESS: 0.6 mm.
D. THICKNESS VARIATION: 0.05 mm MAX.

AMEND.

NOTE 7

NOTE 8

NOTE 9