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GA BIDS AND AWARDS COMMITTEE

Supplemental Bulletin Nr GA-BAC-CNCPCME-19-01
Procurement of CNC Lathe Machine with Bar Feeder
and Primer Composition Mixing Equipment
GA-BAC-2019DP-10
28 December 2018

1. This is to inform all prospective bidders for the Procurement of CNC Lathe Machine with Bar Feeder and Primer Composition Mixing Equipment for the amendment on the bidding documents, to wit;

Lot I - CNC Lathe Machine with Bar Feeder

From	To
CNC Lathe with Bar Feeder	CNC Lathe Machine with Bar Feeder, brand new
Specification	
Swing over bed: 600mm	Swing over bed: 595mm minimum
Y axis travel: 650mm	Z axis travel: 650mm
8 Station Turrets	
Face Milling Holders : 2pcs	Face Holders : 2pcs
Note: Brochure / manual to be submitted during bid opening.	

Lot II – Primer Composition Mixing Equipment

Note:

1. Operating manual / brochure to be submitted during bid opening.
2. Installation, commissioning and training shall be included.
3. **Incidental expenses not included: pipings and chemicals.**
4. **Installation of boiler – 150 calendar days maximum completion period.**

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2. Bidders are hereby instructed to use the attached Revised Technical Specifications (pages 72 to 74) and Revised Checklist for Technical Requirements (page 93) during the submission and opening of bids.
3. Please be guided accordingly.


MS. TERESITA L. VITUG
Chairperson, Bids & Awards Committee

Revised TECHNICAL SPECIFICATIONS

LOT NO.	DESCRIPTION	UNIT	QTY	COMPLY / NOT COMPLY																
I	<p>CNC Lathe Machine with Bar Feeder, brand new</p> <p>Specification:</p> <p>Swing over bed: 595mm minimum</p> <p>Standard turning diameter: 250mm</p> <p>Max. turning diameter: 350mm</p> <p>Max. turning length : 613mm</p> <p>Hydraulic power chuck diameter: 203mm</p> <p>Swing over carriage: 400mm</p> <p>X axis travel: 175 + 25 mm</p> <p>Z axis travel: 650mm</p> <p>Rapid Traverse X/Y axis: 24/24 m/min</p> <p>Spindle nose: A2-6</p> <p>Spindle speed: 4500rpm</p> <p>Spindle bore: 62mm</p> <p>Through hole draw tube: 52mm</p> <p>Spindle bearing diameter: 100mm</p> <p>Spindle taper: 1:20</p> <p>Standard O.D tool size: 25mm</p> <p>I.D Tool size (max.): 40mm</p> <p>Tailstock quill diameter: 65mm</p> <p>Tailstock quill stroke: 90mm</p> <p>Tailstock quill taper: MT-4</p> <p>Spindle motor (30 min / Continuous): 18.5kW/ 15kW</p> <p>Servo motor: X = 3.0kW / Z = 3.0kW</p> <p>Coolant capacity: 250L</p> <p>Power Supply: 220V, 3 phase</p> <p>CNC Bar Feeder</p> <table data-bbox="193 1478 991 1780"> <tr> <td>Bar Diameter, mm</td> <td>5 to 52</td> </tr> <tr> <td>Magazine Capacity</td> <td>10mm dia. X 30 pcs</td> </tr> <tr> <td>Max Bar Length, mm</td> <td>3200</td> </tr> <tr> <td>Overall Length, mm</td> <td>4130</td> </tr> <tr> <td>Overall Width, mm</td> <td>893</td> </tr> <tr> <td>Air Supply</td> <td>5 to 7 kg/cm²</td> </tr> <tr> <td>Power Supply</td> <td>220V, 3 phase</td> </tr> <tr> <td>Bar Feeder Interface</td> <td>included</td> </tr> </table> <p>Standard Accessories</p> <p>Hydraulic system</p> <p>Coolant system</p> <p>Door interlock</p> <p>Heat exchanger</p> <p>Manual tailstock</p> <p>Quill movement (full stroke in/out)</p> <p>Full enclosed splash guard</p>	Bar Diameter, mm	5 to 52	Magazine Capacity	10mm dia. X 30 pcs	Max Bar Length, mm	3200	Overall Length, mm	4130	Overall Width, mm	893	Air Supply	5 to 7 kg/cm ²	Power Supply	220V, 3 phase	Bar Feeder Interface	included	unit	1	
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<p>8 Station Turrets</p> <p>Face Holders 2 pcs Boring Tool Holders 4 pcs Standard Boring Bar Socket 1 set Standard Morse Taper Socket 1 pc Automatic Lubrication</p> <p>Documentation requirements: 2 sets of following documents, in English, are to be supplied</p> <p>Circuit diagram of hydraulic and pneumatic systems</p> <p>Machine test charts Machine assembly drawings / manual</p> <p>Documents of all standard accessories and special accessories</p> <p>Spare parts manual Servo motor manuals PLC manuals Electrical wiring diagrams, machine wiring diagrams manual Alarms and remedies manual PLC reading, editing, debugging, downloading and uploading feature Machine operation, preventive maintenance & programming manuals</p> <p>Training, Installation and Commissioning</p> <p>A period of 1 week after delivery of the machine on site shall be considered for pre-installation. Two weeks shall be allotted for the installation proper and commissioning and 1 week for training operators free of cost on site in the following areas: Programming, Machine Operation Preventive Maintenance and Troubleshooting</p>			
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NOTE: Brochure / manual to be submitted during bid opening.

Signature Over Printed Name of Bidder

II. Technical Requirements

1.	The Bid Security in the prescribed form, amount and validity period	
2.	Delivery Schedule / Schedule of Requirements (120 cd per lot)	
3.	Statement of Compliance to Technical Specifications	
4.	Brochure / manual for Lot I and II.	
5.	<p>Sworn statement by the prospective bidder or its duly authorized representative in the form prescribed as to the following:</p> <ul style="list-style-type: none"> (a) The signatory is the duly authorized representative of the prospective bidder, and granted full power and authority to do, execute and perform any and all acts necessary and/or to represent the prospective bidder in the bidding; (b) Duly notarized Secretary's Certificate attesting to such fact, if the prospective bidder is a corporation, partnership, cooperative, or joint venture or Special Power of Attorney (SPA) for sole proprietorship; (c) It is not "blacklisted" or barred from bidding by the GOP or any of its agencies, offices, corporations, or LGUs, including foreign government/foreign or international financing institution whose blacklisting rules have been recognized by the GPPB; (d) Each of the documents submitted in satisfaction of the bidding requirements is an authentic copy of the original, complete, and all statements and information provided therein are true and correct; (e) It is authorizing the Head of the Procuring Entity or his duly authorized representative/s to verify all the documents submitted; (f) It complies with the disclosure provision under Section 47 of the Act in relation to other provisions of R.A. 3019; (g) It complies with existing labor laws and standards; (h) It complies with the responsibilities of a prospective or eligible bidder provided in the bidding documents: and (i) It did not give or pay directly or indirectly, any commission, amount, fee, or any form of consideration, pecuniary or otherwise, to any person or official, personnel or representative of the government in relation to any procurement project or activity. 	


