



Republic of the Philippines  
DEPARTMENT OF NATIONAL DEFENSE  
GOVERNMENT ARSENAL  
Camp General Antonio Luna  
Limay, Bataan

## GA BIDS AND AWARDS COMMITTEE

### SUPPLEMENTAL BULLETIN NR GA-BAC-556MMUBC-2023-02

Procurement of 5.56mm Unprimed Blank Case for Rosette Crimped Type  
IB No - GA-BAC-2023-34C  
07 June 2023

This is to inform all prospective bidders of the following amendments in the bidding documents relative to the Procurement of 5.56mm Unprimed Blank Case for Rosette Crimped Type.

#### I. MODIFICATIONS ON THE BIDDING DOCUMENTS

Reference	From	To
Section VII. Technical Specifications (page 30)	<b>2. GAGING/ HARDNESS/ MARKING (HEADSTAMP)</b> Use Drawing No. ACB101-02, as reference for dimension but the headstamp and hardness shall be as indicated in the drawing.	<b>2. GAGING(DIMENSION)/HARDNESS</b> Bidder must state compliance to either of the following: <b>2.1 Use Dwg. No. ACB101-02</b> <b>2.2 Use Manufacturer's Drawing</b>  <b>3. MARKING (HEAD STAMP)</b> Use Dwg. No. ACB101-02

#### II. Notices

Bidders are hereby instructed to use the attached Revised Statement of Compliance to Technical Specifications during submission and opening of bids.

Please be guided accordingly.

  
**MS. AMELITA Q. OMADTO**  
Chairperson, Bids & Awards Committee

**TECHNICAL SPECIFICATIONS  
(REVISED)**

The bidder must state in the last column opposite each parameter and required specifications either "Comply" or "Not Comply". All pages shall be properly signed.

DESCRIPTION	COMPLY / NOT COMPLY
<b>5.56mm Unprimed Blank Case for Rosette Crimp Type</b>	
<b>1. WORKMANSHIP</b> The case shall be free from defects such as round head, folds, dent, split case, perforated case, draw scratch, scratch, bevelled underside of head, scaly metal, no chamfer on head, wrinkle, and other defects which will render it unsuitable for the purpose intended. The case shall be free of corrosion, stains, discolorations, dirt, and smears of lacquer.	
<b>2. GAGING (DIMENSION) / HARDNESS</b> <b>Bidder must state compliance to either of the following:</b>	
<b>2.1 Use Dwg. No. ACB101-02</b>	
<b>2.2 Use Manufacturer's Drawing</b>	
<b>3. MARKING (HEAD STAMP)</b> Use Dwg. No. ACB101-02	
<b>4. FUNCTION AND CASUALTY TEST</b> The cartridge case shall function without casualty (Refer to Table IV, Firing Defects and Acceptance Criteria of MIL-C-60616C (AR))	
<b>5. VISUAL AND DIMENSIONAL INSPECTION CRITERIA</b> Sampling plan shall be in accordance with ANSI/ASQ Z1.4-2003 using a Double Sampling Plan (Normal) and General Inspection Level II. The Acceptance Quality Limit (AQL) for Major and Minor defects shall be 0.65% and 2.5% respectively.  Table and Classification of visual defects shall be in accordance with MIL-STD-636 (Visual Inspection Procedures for Small Arms Ammunition through Cal .50).	
<b>6. RESIDUAL STRESS</b> The blank cartridge case shall not split when subjected to a one percent (1%) Mercurous Nitrate Solution for 15 minutes refer to Table of Quality of Conformance Inspection of MIL-C-60616C (AR).	
<b>7. MANUFACTURING REQUIREMENTS</b> The cartridge case shall be manufactured by a single manufacturer only, within one (1) year from date of award, with the manufacturing date indicated on the packaging.	
<b>NOTE:</b> Quality conformance examination for defects shall be based on MIL-C-60616C, Military Specification for 5.56mm Cartridge, 5.56mm Blank, M200.	

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Signature Over Printed Name of Bidder